





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference A 54 616 PCT	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)
International application No. PCT/EP2003/008031	International filing date (day/s 23 July 2003 (23.07	
International Patent Classification (IPC) or n B23K 35/02	<u> </u>	
Applicant	KOMET GROUP HOLD	DING GMBH
This international preliminary exam and is transmitted to the applicant acts.		ed by this International Preliminary Examining Authority
2. This REPORT consists of a total of	5 sheets, includ	ling this cover sheet.
amended and are the basis fo		of the description, claims and/or drawings which have been aining rectifications made before this Authority (see Rule ander the PCT).
These annexes consist of a to	otal of sheets.	
. 3. This report contains indications rela	ating to the following items:	
I Basis of the report		
II Priority		
III Non-establishment	of opinion with regard to novel	lty, inventive step and industrial applicability
IV \ Lack of unity of inv	vention	
Reasoned statemen		rd to novelty, inventive step or industrial applicability; ent
VI Certain documents	cited	
VII Certain defects in the	he international application	
1	as on the international application	on
Date of submission of the demand	Date	of completion of this report
06 February 2004 (06.0	2.2004)	10 August 2004 (10.08.2004)
Name and mailing address of the IPEA/EP	Auth	norized officer
Facsimile No.	Telep	phone No.



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Internal application No. PCT/EP2003/008031

I.	Basis	of the r	eport	
1.	With	regard to	o the elements of the international application:*	
		the inte	ernational application as originally filed	
	$\overline{\boxtimes}$	the des	cription:	
		pages	1-12	, as originally filed
		pages		, filed with the demand
		pages	, filed with the letter of	, mod with the defination
	\square	the clai		
		pages		
		pages	, as amended (together	, as originally filed
		pages		
		pages	1-35 , filed with the letter of	, filed with the demand
				29 July 2004 (29.07.2004)
		the dra	***	
		pages		, as originally filed
		pages pages		
		pages	, filed with the letter of	
		the seque	nce listing part of the description:	
		pages		, as originally filed
		pages		
		pages	, filed with the letter of	
	uic ti	the lan	guage of a translation furnished for the purposes of international search (under Rulguage of publication of the international application (under Rule 48.3(b)). guage of the translation furnished for the purposes of international preliminary of	which is: e 23.1(b)).
3.	With preli	contain filed to furnish	to any nucleotide and/or amino acid sequence disclosed in the internation kamination was carried out on the basis of the sequence listing: need in the international application in written form. gether with the international application in computer readable form. ed subsequently to this Authority in written form.	onal application, the international
	H		ed subsequently to this Authority in computer readable form.	
		interna	atement that the subsequently furnished written sequence listing does not a tional application as filed has been furnished.	
	Ш	The sta	atement that the information recorded in computer readable form is identical to rnished.	o the written sequence listing has
4.		The am	endments have resulted in the cancellation of:	
			the description, pages	
			the claims, Nos.	
			the drawings, sheets/fig	
5.		This rep	ort has been established as if (some of) the amendments had not been made, since the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**	e they have been considered to go
	in in	cement s s report 0.17).	heets which have been furnished to the receiving Office in response to an invitation as "originally filed" and are not annexed to this report since they do not	on under Article 14 are referred to contain amendments (Rule 70.16
**	Any r	eplaceme	nt sheet containing such amendments must be referred to under item 1 and annexe	d to this report.
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I	Intern. al application No.
	PCT/EP2003/008031

IV. Lack of unity of invention
1. In response to the invitation to restrict or pay additional fees the applicant has:
restricted the claims.
paid additional fees.
paid additional fees under protest.
neither restricted nor paid additional fees.
2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.
3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is
complied with.
not complied with for the following reasons:
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 Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:
all parts.
the parts relating to claims Nos. 1-26 and 28-35, as far as these refer to one of the claims 24-26.

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PCT) EP 03/08031

Supplemental B (To be used wher	ox n the space in any of the p	receding boxes is not sufficient)
Continuation of:		
•	•	
See	supplemental	sheet.
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INTERNATIONAL PRELS. NARY EXAMINATION REPORT

Inte	al application No.
PCT7E	03/08031

Statement			
Novelty (N)	Claims	1-26, 28-35	YES
	Claims		NO
Inventive step (IS)	Claims	1-26, 28-35	YES
	Claims		NO
Industrial applicability (IA)	Claims	1-26, 28-35	YES
	Claims	•	NO

See supplemental sheet.

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV and V

- 1. The two documents D1 (DE-A-27 35 638), examples 1 and 2, and D2 (US-A-4 431 465), abstract and example 1 describe the use of a solder paste containing spherical particles of nickel or nickel and copper (D1) or iron or nickel (D2) (the latter material corresponds to dependent claim 16 and thus has a lower coefficient of thermal expansion than the solder material) for soldering tungsten carbide (tool) components having a holder component or shank made of steel. Both documents mention that the particles reduce the stresses which occur within the solder layer as a result of the different coefficients of thermal expansion of the tungsten carbide and steel; cf. D1: page 4, last paragraph; page 5, middle paragraph; and D2: abstract; column 1, last line; column 2, line 15.
- 2. The claimed subjects differ from the closest prior art (D1 or D2) at least in that the coefficient of thermal expansion of the solder joint layer 18' varies, i.e. differs, throughout the thickness thereof; in contrast to the prior art, the joint layer 18'can be formed from two different solder discs having different coefficients of thermal expansion or from one solder disc having inherently differing coefficients of thermal expansion. Therefore novelty is established.

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV and V

Inventive step is recognized since no document contains anything to suggest a solder joint layer having coefficients of thermal expansion that differ throughout the thickness of the layer, the varying coefficient having the advantage that it can further reduce inner stresses which occur in the joint region during cooling after soldering.

3. There is therefore a lack of unity between claim 27 and claims 1 to 26 (PCT Rule 13.1 to 13.3) since it does not contain the novel feature of the coefficients of thermal expansion that vary throughout the thickness of the solder joint layer or even a corresponding feature. The applicant did not respond to the invitation to restrict the claims or drop claim 27. Therefore the present report refers only to claims 1 to 26 and claims 28 to 35 insofar as the latter refer back to one of claims 24 to 26, which are covered by this report and concern the main invention (PCT Article 34(3)).